# Living Cationic Polymerization

Robert Ono 4/14/2009

# Outline

- History/Timeline
- Initiation
- Reversible Termination
- Telechelic Polymers
- Applications



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# History

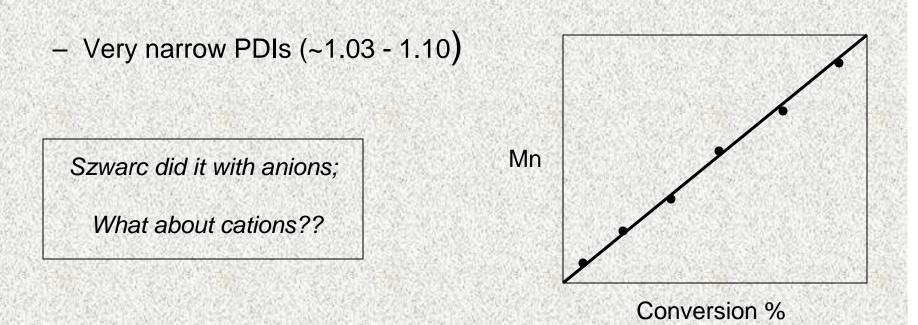
- 1956 Szwarc: Demonstrates Living Anionic Polymerization
- 1957-60 Kennedy exposed to Cationic Polymerization while at Exxon
- 1979-83 Kennedy Shows First Evidence of "Livingness" in Cationic Polymerizations
- 1984 Sawamoto Demonstrates Living Cationic Polym. Using vinyl ether and HI/I<sub>2</sub>
- 1987 Kennedy Publishes First Example of Living Polymerization of Isobutylene

# The Concept

# • A Living Polymerization Requires...

- Mn increases linearly with monomer conversion

- Can resume polymerization by adding more monomer

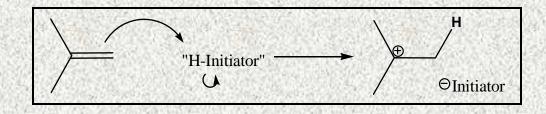


# The Challenge

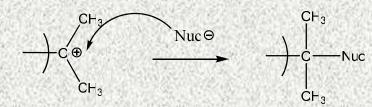
- Chain Transfer is the KILLER
  - Lower Mn and larger PDIs
  - How to Prevent?
- Propagation is very fast
  - Exothermic  $\rightarrow$  heat  $\rightarrow$  more chain transfer
  - Lower Temps

How else? Choice of initiator is key

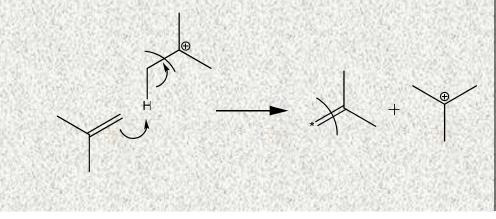
# **Preventing Chain Transfer**



### **Termination:**



Chain Transfer via Elimination:



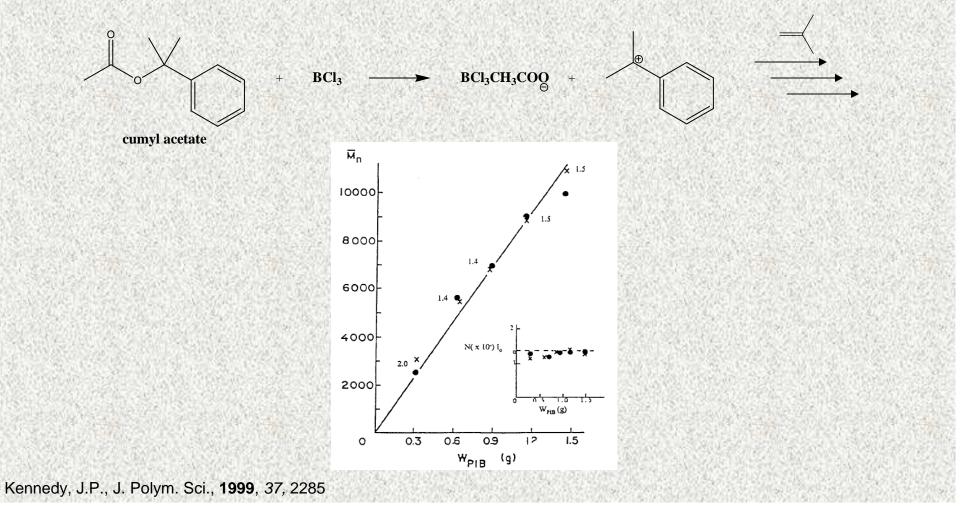
Counteranion of initiator must be:

### poor nucleophile

•Non-basic

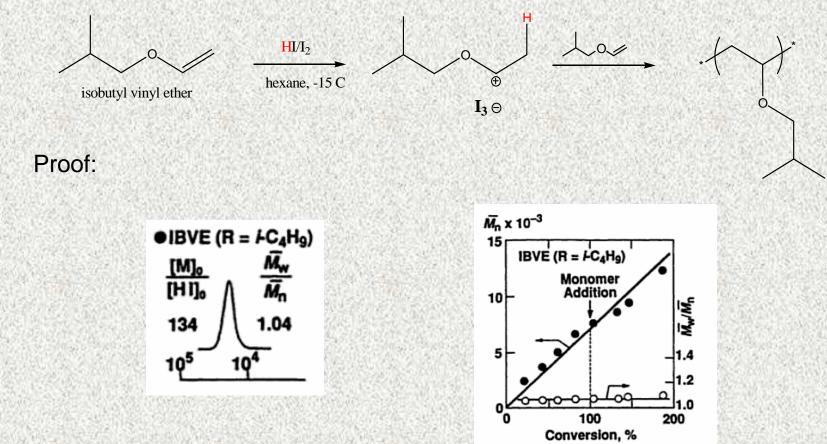
# Initiation

### Kennedy's Early Work

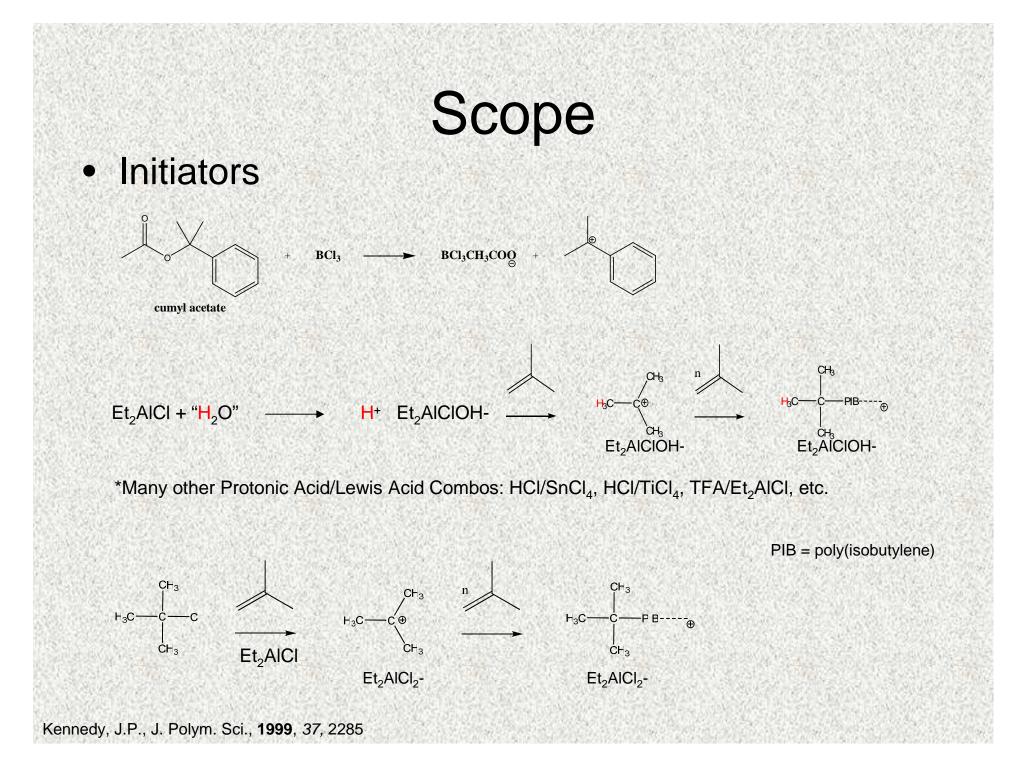


# Initiation

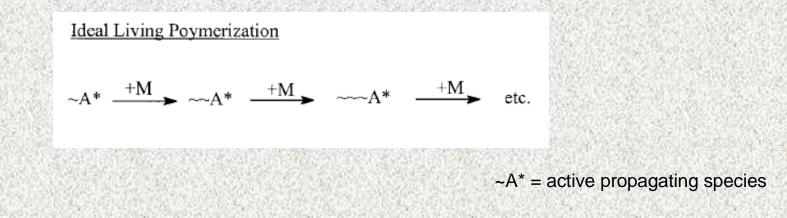
### Sawamoto's HI/I<sub>2</sub> System



Sawamoto, et al. Macromolecules, 1984, 17, 265



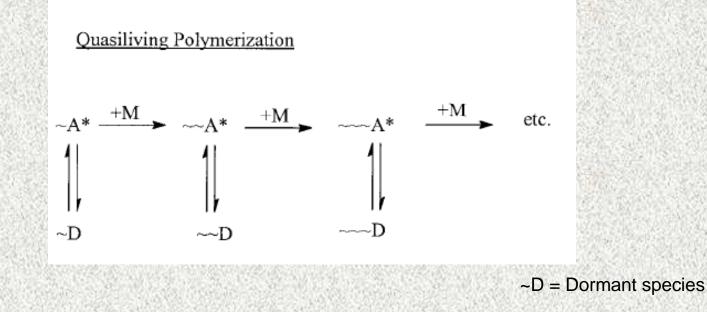
# Case of Ideal Living Polymerization



- All ~A\* active all the time
- NO chain transfer or termination

But Carbocations are much more short-lived (rearrangement, elimination, etc.) than anions, So how is a "Living" Polymerization possible?

# **Reversible Termination**



- Termination and Chain Transfer does occur, but are reversible
- These rates are much higher than that of propagation

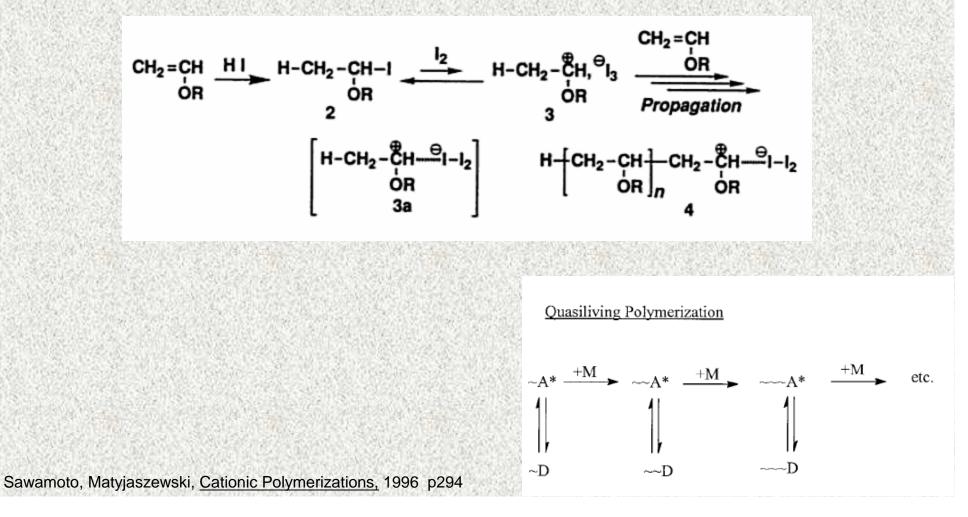
### \*compare to TEMPO!

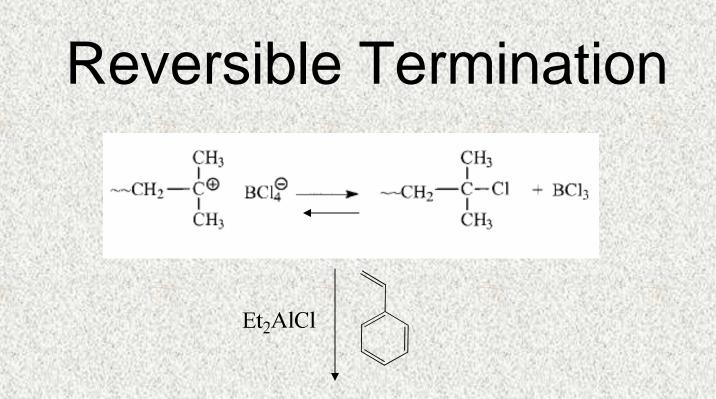
"All living cationic polymerizations are, in fact, quasi-living systems"

Kennedy, J.P., J. Polym. Sci., 1999, 37, 2285

# **Reversible Termination**

Sawamoto

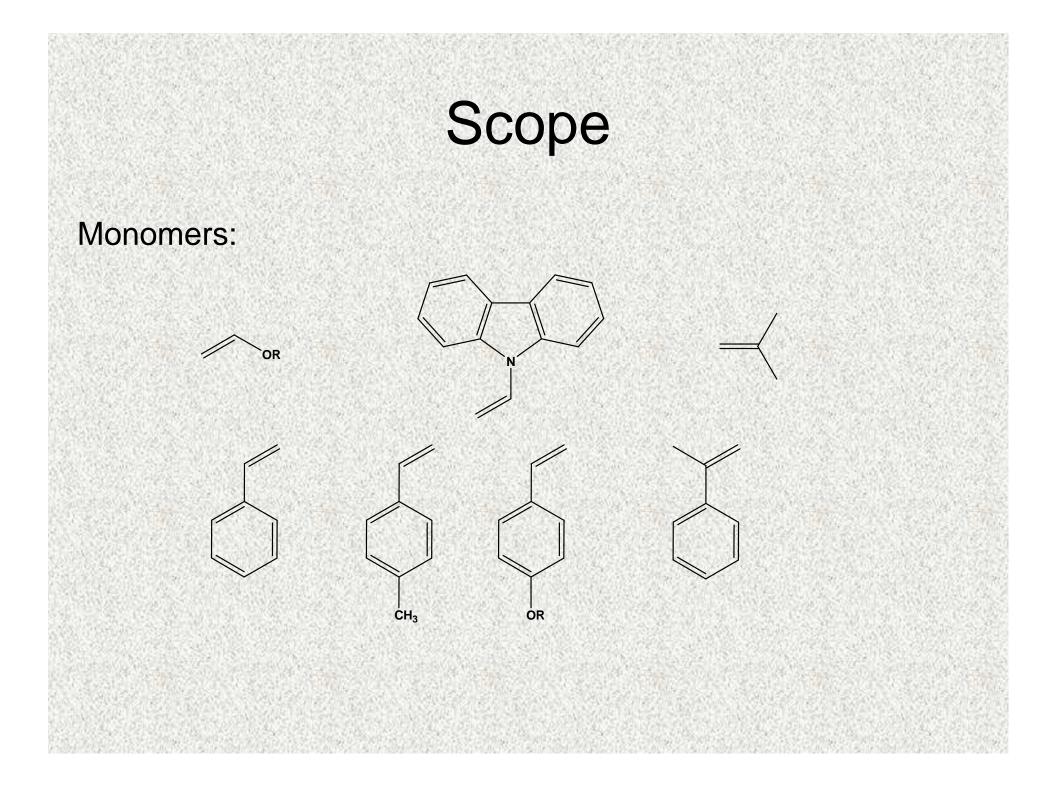




**Block Copolymer** 

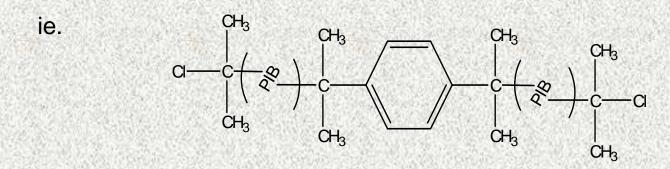
Mn increased linearly with conversion  $\rightarrow$  First evidence of living polymerization

Kennedy et al, J Macromol Sci. 1982, A18, 1229



# **Telechelic Polymers**

Definition: Polymers that contain *functionalized* endgroups



Styrene

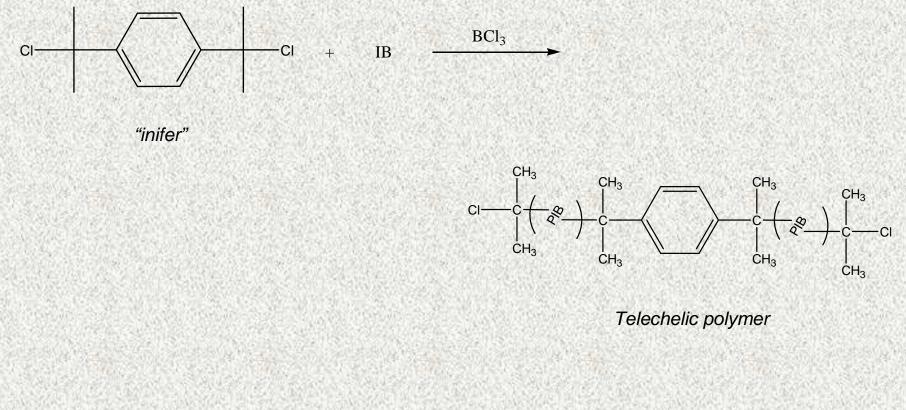
Styrene-PIB-Styrene Triblock Polymer!

Et<sub>2</sub>AICI

Kennedy, et al. J. Macromol. Sci. 1979

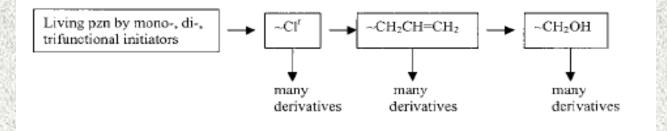
# **Telechelics: Synthesis**

- Made from "Inifers" (Initiator-Transfer Agents)
  - "agents that effect controlled initiation and propagation in the absence of chain transfer to a monomer"



# Telechelics

# • Other end groups are accessible



# Applications

### Towards Industrial Scale

- Thermoplastic elastomers
  - ie. PIB-Sty block copolymers
  - Easily made, cheap starting materials, superior mechanical properties

Polymer

Nor Polymer

### Telechelics

- Low MW  $\rightarrow$  adhesives/sealants
  - Epion<sup>™</sup>: silyl and allyl terminated PIBs
- Specialty applications
  - Star-branched polymers

# Questions?